


NAME: Brow Highlighter

FORMULATION NUMBER: DN-047-24-1

Ingredient	Product Type	Market Focus	Function	Skin Types	Method	Snap Shot
	Brow Highlighter	Skin Care/Makeup	Conditioning/Moisturizing	All	Hot Process	Moisturizing Brow Highlighter

Key Ingredients

Trade Name	INCI Name	Wt%
PHASE A		
SonneNatural S-205 (Sonneborn)	Vegetable Oil	17.70
Beeswax (Beeswax 421P, Koster Keunen)	Beeswax	19.90
Jojoba Oil, Colorless (Vantage)	Simmondsia Chinensis (Jojoba) Seed Oil	6.79
MCT Oil 3595 (Acme-Hardesty)	Caprylic/Capric Triglyceride	8.56
PHASE B		
Cocoa Butter (ESP, LLC)	Theobroma Cacao (Cocoa) Seed Butter	14.40
PHASE C		
Hydresia® SF2 (Botaneco)	Carthamus Tinctorius (Safflower) Oleosomes + Water	10.60
PHASE D		
Covi-Ox T-70C (BASF)	Tocopherol	0.65
PHASE E		
Flamenco Superpearl 120C (Superior Materials)	Mica (and) Titanium Dioxide	14.15
Cloisone Golden Bronze 240X (BASF)	Mica (and) Iron Oxides (and) Titanium Dioxide	0.85
Ronaflair Flawless (Superior Materials)	Silica, CI 77891 (Titanium Dioxide), CI 77491 (Iron Oxide)	6.40
		100.00

Procedure

1. Prop mix ingredients from Phase A together and heat to 70°C until uniform. Reduce heat to 60°C.
2. Add Phase B, mixing until uniform and all cocoa butter is melted. Maintain temperature.
3. Add phase C and mix until uniform, not exceeding 800 rpm. Add phase D, mixing until uniform.
4. Add Phase E one at a time, ensuring pearl is evenly dispersed throughout batch. Pour 60-65°C.

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