


TITLE: LIP POLISHING SCRUB
FORMULATION #DN-047-17-1

Ingredient	Product Type	Market Focus	Function	Skin Types	Method	Snap Shot
	Lip Scrub	All	Conditioning Exfoliation	All	Hot Process	Conditioning Lip Polishing Scrub

Key Ingredients

Trade Name	INCI Name	Wt%
PHASE A		
Castor Oil (Acme-Hardesty)	Ricinus Communis (Castor) Seed Oil	32.6
Beeswax (Beeswax 421P, Koster Keunen)	Beeswax	6.40
Carnauba Wax SP63 (Strahl & Pitsch)	Copernicia Cerifera (Carnauba) Wax	2.25
Candelilla Wax SP75 (Strahl & Pitsch)	Euphorbia Cerifera (Candelilla) Wax	1.12
AHCOHOL 1698 (Acme-Hardesty)	Cetyl Alcohol	4.06
Pelemol OL, Phoenix	Oleyl Lactate	0.94
Plandool G (Vantage)	Bis-Behenyl/Isostearyl/Phytosteryl/Dimer Dilinoleyl Dimer Dilinoleate	6.25
Covi-ox T-50 (BASF)	Tocopherol	0.12
ESP Shea Butter (ESP, LLC)	Butyrospermum Parkii (Shea Butter)	1.25
Trivent Mango Butter (Alzo International)	Mangifera Indica (Mango) Seed Butter	3.70
Sonneborn Meadowfoam Seed Enhanced (Sonneborn)	Vegetable Oil	0.62
PHASE B		
Hydresia® SF2 (Botaneco)	Carthamus Tinctorius (Safflower) Oleosomes + Water	8.00
PHASE C		
Vanillin (Premier Specialty Products)	Vanillin	0.62
Florabeads Jojoba 28/60 (Natural) (Floritech)	Hydrogenated Jojoba Oil	11.85
Fine Sugar (Domino)	Sucrose	18.5
ESP Turbinado Sugar (ESP, LLC)	Sucrose	1.25
Peppermint Oil (JEEN)	Mentha Piperita (Peppermint) Oil	0.46

Procedure

1. Combine Phase A and begin heating with prop mixer to 90°C until batch is uniform.
2. Reduce heat to 60-65°C and add Phase B, mixing for 20 minutes until batch is uniform.
3. Add Phase C one at a time, being sure that batch is uniform throughout before next addition. Mix until uniform.
4. Pour 55-60°C.

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